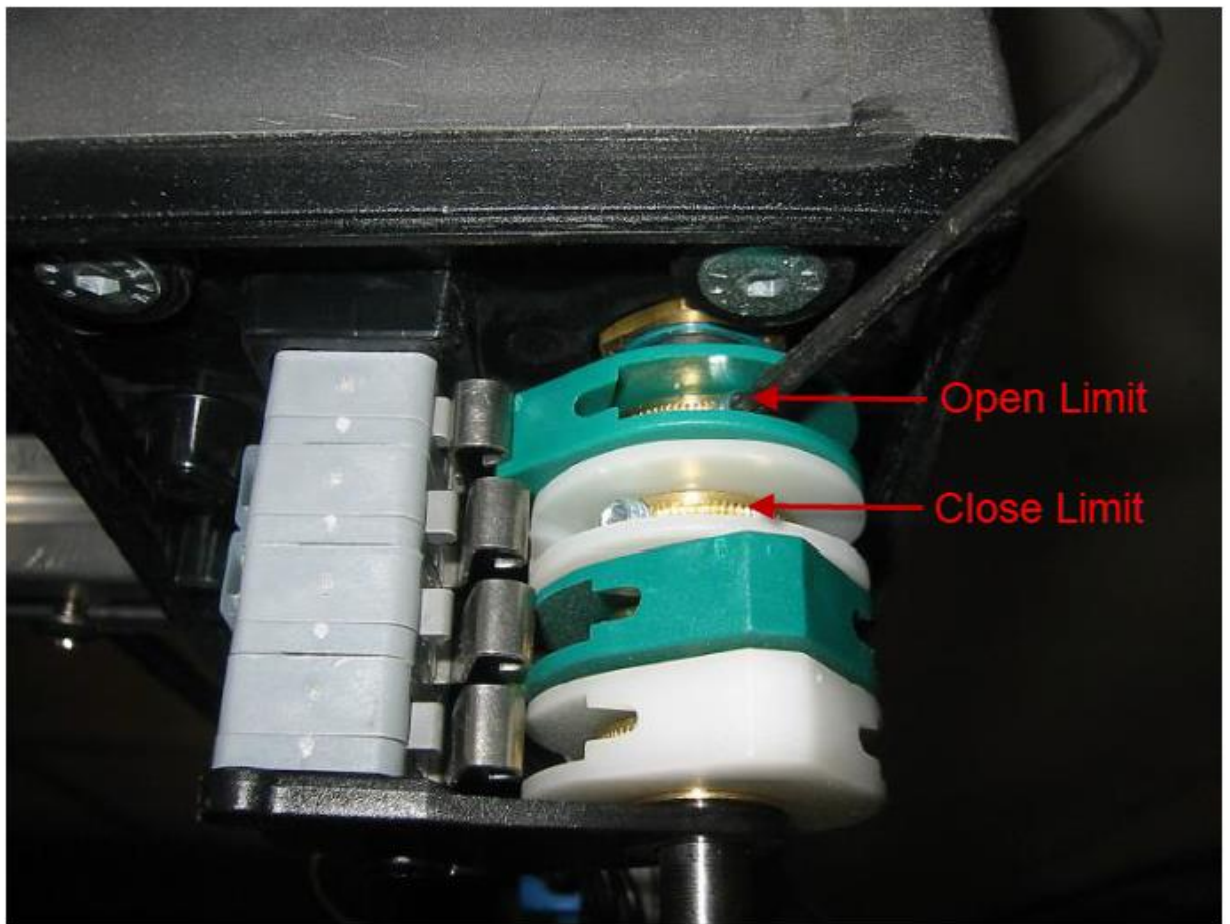


Setting Limits on STA1-Style Operator

- Use the manual hand crank to raise the door to the desired fully-open position
- Loosen the set screw on the **green** open limit cam
- Rotate the cam counter-clockwise until it contacts the open limit switch
- Tighten the set screw on the **green** open limit cam



- Use the manual hand crank to lower the door to the desired fully closed position
- Loosen the set screw on the **white** close limit cam
- Rotate the cam clockwise until it contacts the close limit switch
- Tighten the set screw on the **white** close limit cam

Test limit positions and adjust as necessary