



GREEN POWER LIGHT: Indicates presence of 24VDC power being supplied to the board by the transformer. This light should always be on.

RED STOP LIGHT: There is an open condition in the stop, safety, thermal, or limit circuits.

YELLOW FAIL LIGHT: Indicates an open condition in the Safety N/C Circuit or Eye mis-aligned.

SPEED/RUNTIME LIGHT: Indicates motor not moving off any limit switch within 90sec, or controller logic error. This will disable the unit until power cycled. Call Technical Support for assistance.

DETAIL C
SCALE 2 : 1

