



READ THIS MANUAL CAREFULLY. OBSERVE WARNINGS AND PRACTICE CAUTION WHEN INSTALLING, OPERATING, OR MAINTAINING YOUR GOFF'S DOOR ASSEMBLY.

G1 DOOR PANEL AND WIND BAR REPLACEMENT INSTRUCTIONS

REMOVING THE DOOR ASSEMBLY FROM THE TRACK

1. Lower the Door to its Closed position.
2. At ground level, starting at the bottom, gather the Door material and Wind Bars along one side and lift until they can be pulled free from the Track on that side. The Wind Bar above the Panel to be replaced should be free from the Track. (Figure 1 LIFT DOOR AND PULL OUT OF TRACK)
3. Pull the Door material and Wind Bars free from the other Track.
4. Re-center the Door on the face of the Tracks. (Figure 2 CENTER DOOR ON FACE OF TRACK)

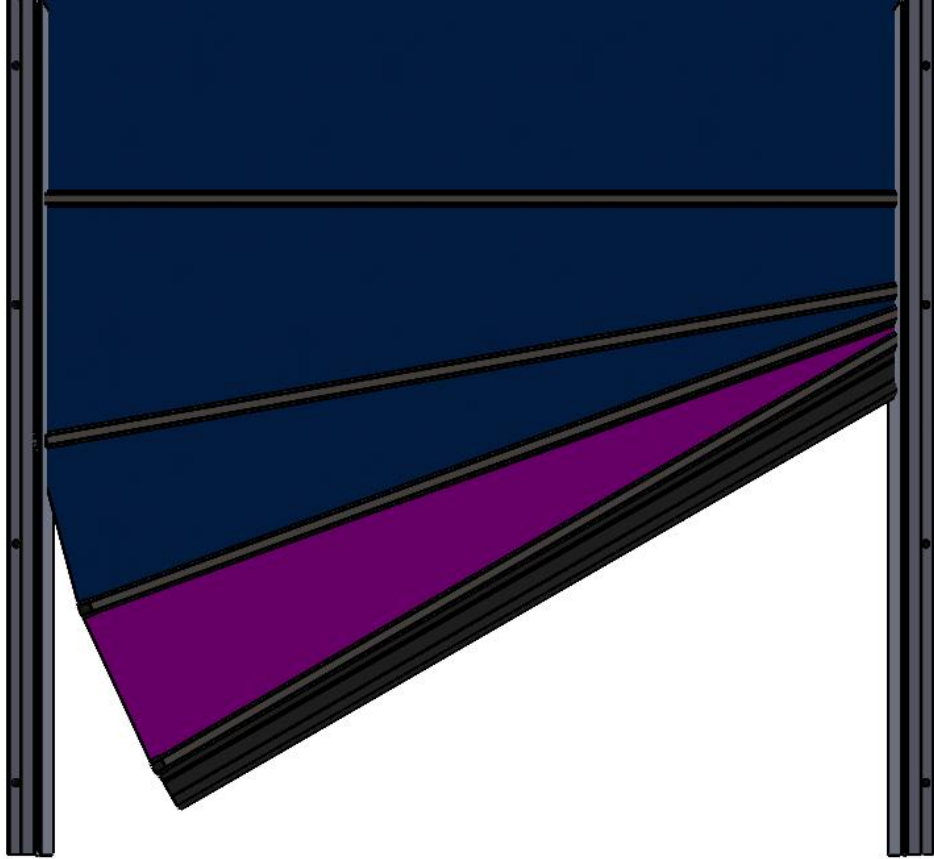


Figure 1 LIFT DOOR AND PULL OUT OF TRACK

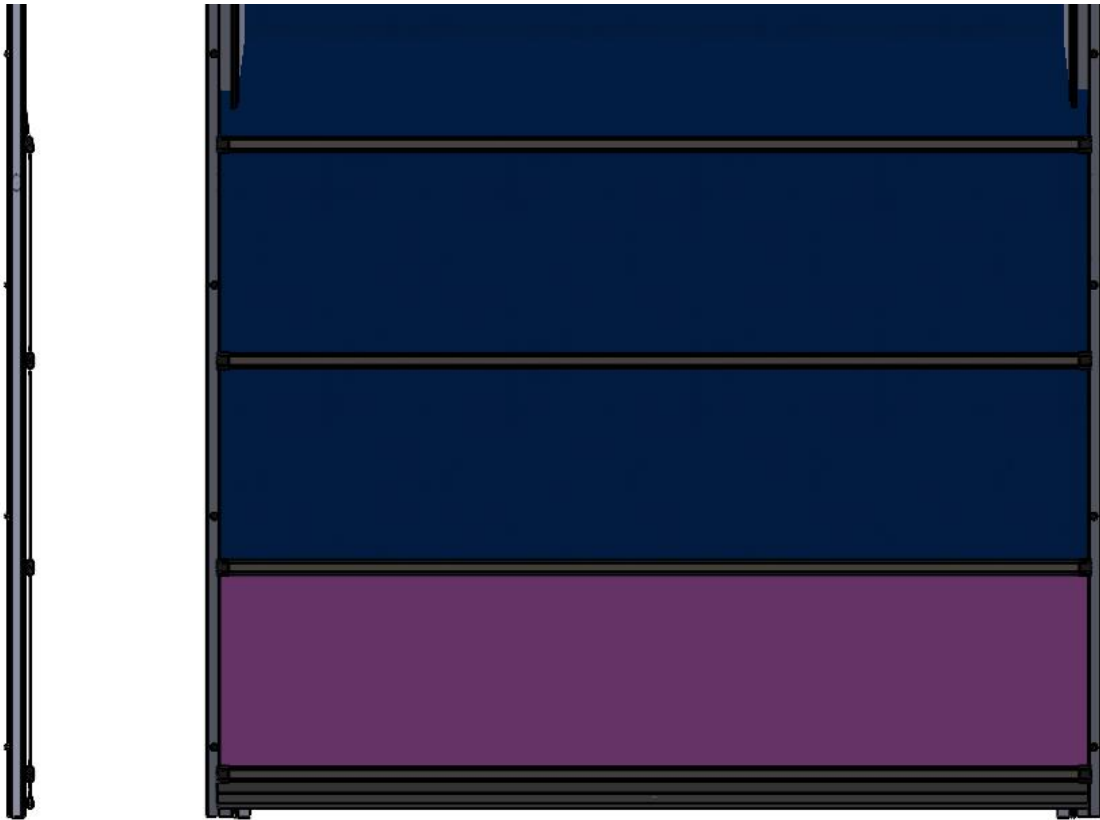


Figure 2 CENTER DOOR ON FACE OF TRACK

REMOVING A DOOR PANEL

Overview: Panels have Cords welded inside along the edges. Door Panels are linked by a Wind Bar which has parallel grooves to hold the Panel Cords. The Wind Bar will be slid off, then back onto, the two parallel Panel Cords. Maintaining the position of adjacent panels on your work surface is key to a smooth operation.

1. Support the weight of the Door material and Wind Bars on a lift, cart, or table.
2. If space allows, stretch apart the Wind bars adjacent to the Panel to be replaced.
3. At one end of the Wind Bar, remove the Screw and End Cap. (Figure 3 DOOR ON WORK SURFACE WITH WEIGHTS ON PANEL, Figure 4 PART IDENTIFICATION/ REMOVAL PROCESS)
4. Repeat for the other Wind Bar that secures the Panel to be replaced.
5. Slide the Wind Bar off the ends of the panel above, and the panel below, the panel to be replaced. (Figure 4 PART IDENTIFICATION/ REMOVAL PROCESS)

Note: If possible, don't move the panels. Laying a weight on the adjacent panels may help.

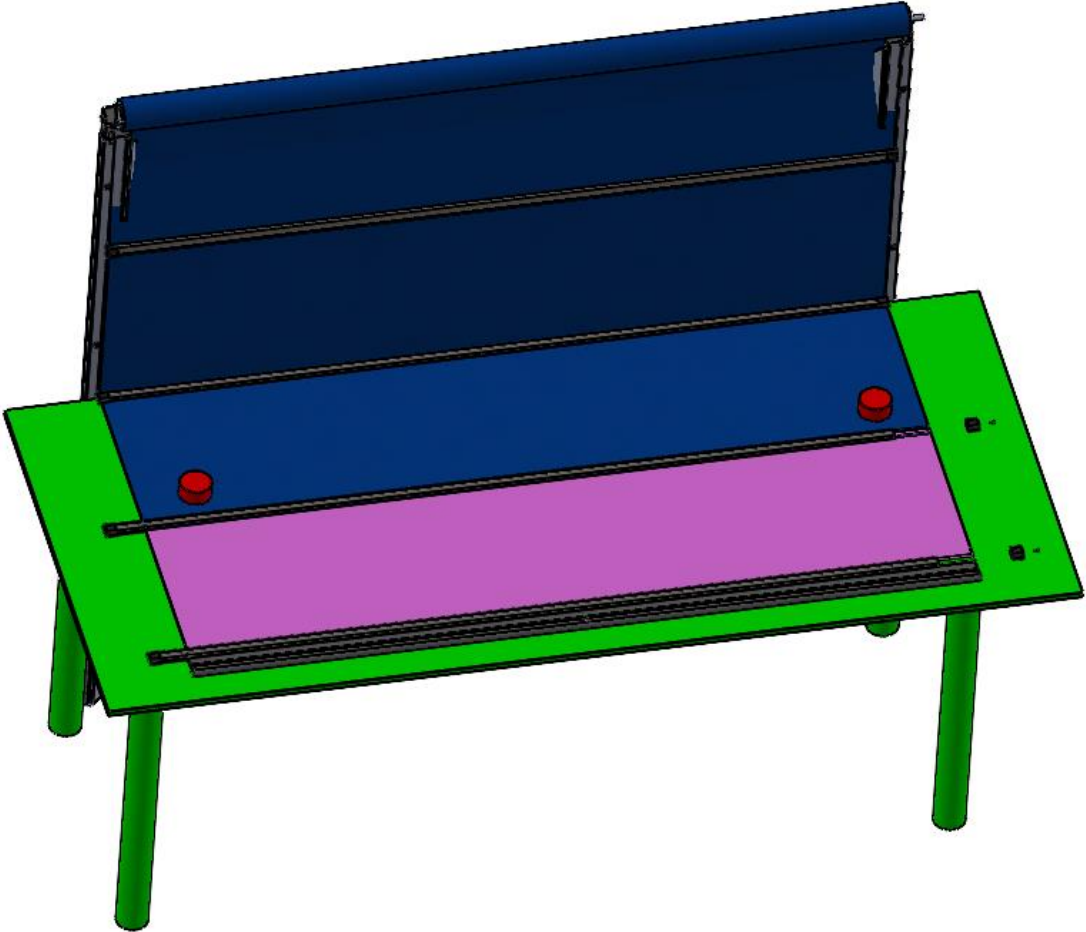


Figure 3 DOOR ON WORK SURFACE WITH WEIGHTS ON PANEL

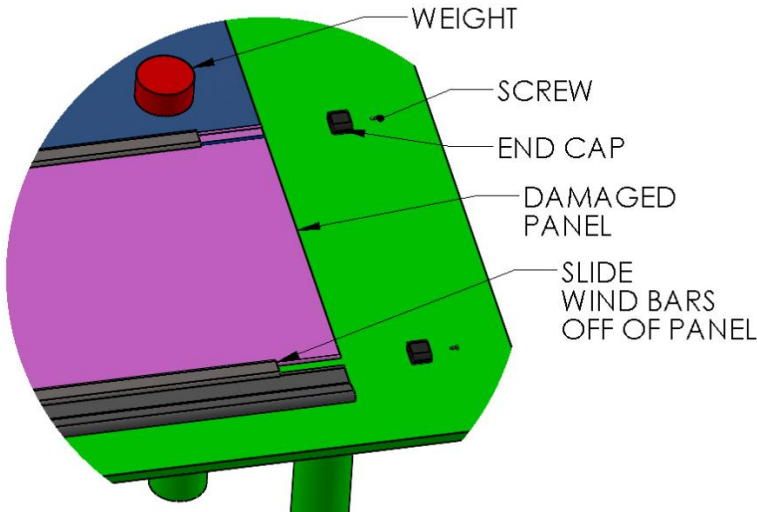


Figure 4 PART IDENTIFICATION/ REMOVAL PROCESS

G1 Panel or Wind Bar Replacement

ASSEMBLING THE NEW PANEL TO THE DOOR ASSEMBLY

1. Lay the new/replacement Panel in the same place as the old Panel.
2. Slide the Wind Bar onto both Panel Cords simultaneously.
3. Repeat for the other Wind Bar.
4. Replace the the End Caps and Screws on both Wind Bars.

REPLACING A WIND BAR

Overview: Panels have Cords welded inside along the edges. Door Panels are linked by a Wind Bar which has parallel grooves to hold the Panel Cords. The Wind Bar will be slid off, then back onto, the two parallel Panel Cords. Maintaining the position of adjacent panels on your work surface is key to a smooth operation.

After “REMOVING THE DOOR ASSEMBLY FROM THE TRACK” (see Instruction above):

1. Support the weight of the Door material and Wind Bars on a lift, cart, or table.
2. At one end of the Wind Bar, remove the Screw and End Cap. (Figure 3 DOOR ON WORK SURFACE WITH WEIGHTS ON PANEL, Figure 4 PART IDENTIFICATION/ REMOVAL PROCESS)
3. Slide the Wind Bar off the ends of the panel above, and the panel below simultaneously.
Note: If possible, don't move the panels. Laying a weight on the adjacent panels may help.
4. Slide the replacement Wind Bar onto both Panel Cords simultaneously.
5. Replace the the End Cap and Screw onto the Wind Bar.

WARNING

ALL INSTALLATION INSTRUCTIONS MUST BE FOLLOWED, AND CRITICAL ALIGNMENT REQUIREMENTS MUST BE MET: IN ORDER TO ENSURE THAT THE ROLL HEADER ASSEMBLY IS LEVEL, AND THAT THE TRACKS AND BRACKETS ARE ALL PLUMB, AND SQUARE. FAILURE TO DO SO WILL ALTER THE PERFORMANCE AND CONSISTENT OPERATION OF YOUR DOOR.