



**GREEN POWER LIGHT:** Indicates presence of 24VDC power being supplied to the board by the transformer. This light should always be on.

**RED STOP LIGHT:** There is an open condition in the stop, safety, thermal, or limit circuits.

**YELLOW FAIL LIGHT:** Indicates an open condition in the Safety N/C Circuit or Eye mis-aligned.

**SPEED/RUNTIME LIGHT:** Indicates motor not moving off any limit switch within 90sec, or controller logic error. This will disable the unit until power cycled. Call Technical Support for assistance.

DETAIL C  
SCALE 2 : 1