



**IMPROVING PROFITABILITY THROUGH
FLEXIBLE SPACE SEPARATION**

Manufacturers of the Original Goff Curtain Walls
700 Hickory Street Pewaukee, Wisconsin 53072

Phone: 800-234-0337 Fax: 262-691-3255

Email: sales@goffscw.com Web: www.goffscurtainwalls.com

1. Lay weld screen on clean, flat surface, finished side up. Arrange frame pieces on top of screen to ensure frame assembly will match screen configuration. (Fig. 1)



Fig. 1

2. Assemble top of frame by sliding horizontal tubes into corners, pushing until snug *not tight*. Then slip vertical tubes into top frame assembly. (Fig. 2)

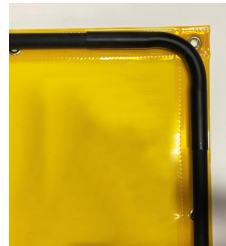


Fig. 2

3. Assemble bottom of frame as in step 2 and slip onto vertical tubes. Once all tubes are in place, firmly tap corners to lock tubes into position. (Fig. 3)



Fig. 3

4. Attach platform legs by slipping stem into leg tube of bottom corners & tighten set screw. Note: platform legs are optional on 2 & 3-paneled screens.



5. Stand frame and loosely attach curtain using ties provided, beginning at top center and working toward edges. Once screen is in place, tighten ties to pull screen tight to inside frame edge. *Note: Single panel screens are secured on all sides, multiple panels are secured on top and sides only.*

